

About the company

Standard Process Inc.

Standard Process Inc. is an 85-year-old Wisconsin business that manufactures dietary supplements that are sold through licensed health care professionals. The third generation, family-owned company's corporate headquarters, manufacturing facility and 450-acre certified-organic farm are all located in Palmyra. Standard Process continues to make its supplements following the whole food philosophy of its founder, Dr. Royal Lee.

One of Standard Process' five corporate values is to protect the whole planet by using environmentally safe farming, manufacturing and business practices. The company is committed to environmentally friendly activities to ensure it lives up to its core value. Here are some examples of the long-term and more recent practices Standard Process is committed to:

- Meeting and maintaining compliance with applicable federal, state, and local environmental rules and regulations by working closely with the applicable regulatory agencies.
- Reducing waste materials produced during its operation processes by incorporating innovative ideas to reuse waste material, such as the 2013 implementation of a secondary juice extraction process that reduced the amount of by-product waste by approximately 50%, while nearly doubling the amount of juice yield per crop. Another benefit of this innovative process is that the amount of fuel used to plant, cultivate and harvest farm crops was reduced significantly.
- Identifying and implementing energy conservation measures in all aspects of the company's operations. A 2013 energy audit of steam and compressed air systems identified nearly 50 air leaks and steam trap issues that were subsequently repaired, resulting in an estimated energy savings of over \$22,000 per year.
- Engaging employees in an extensive recycling program to minimize the amount of material sent to landfills. Items such as cardboard, paper, glass, metal, used oil, print cartridges, batteries, plastic and other materials are all recycled. Each office is supplied with a dual waste basket system which includes a designated basket for recyclable office materials. In addition, various practices are used within the plant for the collection of recyclable materials.
- Composting and/or direct land-spreading by-product material for use as a soil amendment on our farm. In 2012 and 2013 alone over 1.2 million pounds of compost have been beneficially reused on the land, reducing the amount of total by-product waste material from our farming operations. This practice returns valuable nutrients and organic matter to the land and helps maintain moisture levels within the soil.

Attachment 2

- Following strict guidelines to ensure the organic certification continues on our Standard Process farmland. This includes using an integrated pest management system, and owning and maintaining over 180 pieces of farm equipment, to ensure the quality of the company's farmland is maintained for years to come.

Moving forward, Standard Process will continue its long tradition of commitment to the environment by focusing on the following:

- Continuing compliance with all applicable rules and regulations
- Continuing organic farming practices
- Implementing a formal Environmental Management System
- Expanding beneficial reuse, waste reduction and recycling efforts
- Identifying and implementing opportunities for additional energy conservation/reduction measures



Our Mission

Standard Process is devoted to improving the quality of life by providing safe, effective, high-quality dietary supplements through health care professionals.

Our Corporate Values

Standard Process demonstrates commitment to the Whole:

- Person** By fostering the physical, emotional, intellectual, and spiritual health of customers and employees.
- Product** By emphasizing the importance of concentrated whole foods and herbs in the product line.
- Process** By ensuring the highest quality in every stage of development, from farming through shipping.
- Planet** By utilizing environmentally safe farming, manufacturing, and business practices.
- Posterity** By preserving and strengthening the company for all future generations.