

Attachment 2

3M Prairie du Chien - Green Tier Facility Summary



Site Overview

3M Prairie du Chien located at 801 North Marquette Road is one of 3M's key manufacturing and distribution hubs and employs greater 550 employees to manufacture products for 15 different 3M Business Divisions. The facility provides a flexible manufacturing environment and infrastructure to enable long-term growth of existing and new businesses, rapid process development and successful commercialization of new technologies and products for 3M. This facility is a major producer of fiber related materials, including the company's line of Scotch-Brite abrasive products, Nomad floor matting, and Thinsulate Acoustical insulation.

The entire 3M Prairie du Chien site encompasses 61 acres consisting of production, maintenance and warehousing operations. Recently in 2009, a 7 acre portion of the site was dedicated to the creation of a native prairie.

3M Company has a rich history and proven leadership in initiatives targeted to preserve the natural resources – often tapping employees for creative energy-savings ideas. Since 1975, 195 Pollution Prevention Pays (3P) projects have been completed at the Prairie du Chien facility, which has prevented more than 1800 tons of air pollution, 2900 tons of water pollution, and 10,000 tons of waste in the first year of the projects. Some recent examples of the ongoing environmental stewardship efforts include projects in the areas of ventilation improvements, lighting upgrades, and the installation of variable speed fan motor drives. Since 2010, the annualized results of these projects has been a 9% reduction in natural gas usage at the site, an actual reduction of 2,600 metric tons of CO₂/year, and an approximate 1 million kWh/year reduction in electricity usage.

This facility is also an ISO 14001 Certified facility, which has implemented and maintains EHS Management System to promote sound environmental management, drive sustainable growth, and addresses the expectations of our stakeholders.

3M Prairie du Chien plans to use 2010 data as the baseline for future sustainability goals.

3M Green Tier Contact: Rory Meisner, 3M Prairie du Chien Plant Manager

3M Prairie du Chien 2015 Sustainability Goals

Sometimes our toughest challenges are the ones we put on ourselves.

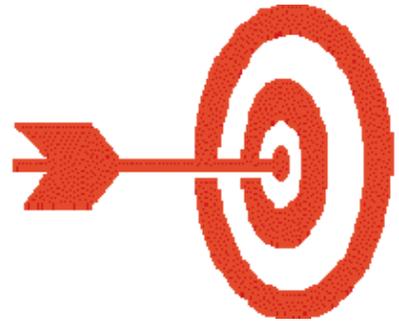
Setting goals to drive progress towards sustainability is nothing new at 3M. 3M has been setting environmental goals since 1990. These goals have helped 3M dramatically reduce its environmental footprint.

In 2010, 3M developed its first set of Sustainability Goals. These Goals go beyond the environment and now include social responsibility and economic objectives.

Continuing to improve our environmental performance remains a key component of our 2015 Sustainability Goals, but we're going to do more:

Environmental Stewardship

- Reduce Volatile Air Emissions 15%
by 2015 from 2010 base year, indexed to net sales
- Reduce Waste 10%
by 2015 from 2010 base year indexed to net sales
- Improve Energy Efficiency 25%
by 2015 from 2005 base year, indexed to net sales
- Reduce Greenhouse Gas Emissions 5%
*by 2011 from 2006 base year, indexed to net sales
(Goal was set in 2007)*
- Develop Water Conservation Plans
When 3M is located in water scarce and stressed areas



Social Responsibility

- Develop Community Stakeholder Engagement Plans at 3M Facilities
- Promote a Road to EHS Excellence at New 3M Sites

Economic Success

- Review at least 80% of Supplier Spend in the following countries: China, India, Korea, Malaysia, Taiwan, Thailand, Brazil, Mexico, Russia, and Turkey *to Drive Conformance with 3M EHS, Transportation & Labor/Human Relations Standard by 2015*
- Enhance the Environmental Sustainability Attributes of New Products